

ABSTRACT OF THE DISCLOSURE

To provide an ink jet record head having a nozzle shape capable of, when further rendering liquid droplets smaller, reducing flow resistance in a discharge direction and preventing reduction in discharge speed of ink droplets.

An opening face on a bubbling chamber 11 side of a second discharge port portion 10 is shaped so that a length in a direction parallel with an arrangement direction of discharge ports 4 is longer than the length in the direction vertical thereto, and the opening face on the discharge port portion side is also a sectional shape congruent with the opening face on the bubbling chamber 11 side. In the drawing, a cross section cut in a direction approximately parallel with the surface on which heaters 1 are formed of the second discharge port portion 10 is an approximately rectangular shape.